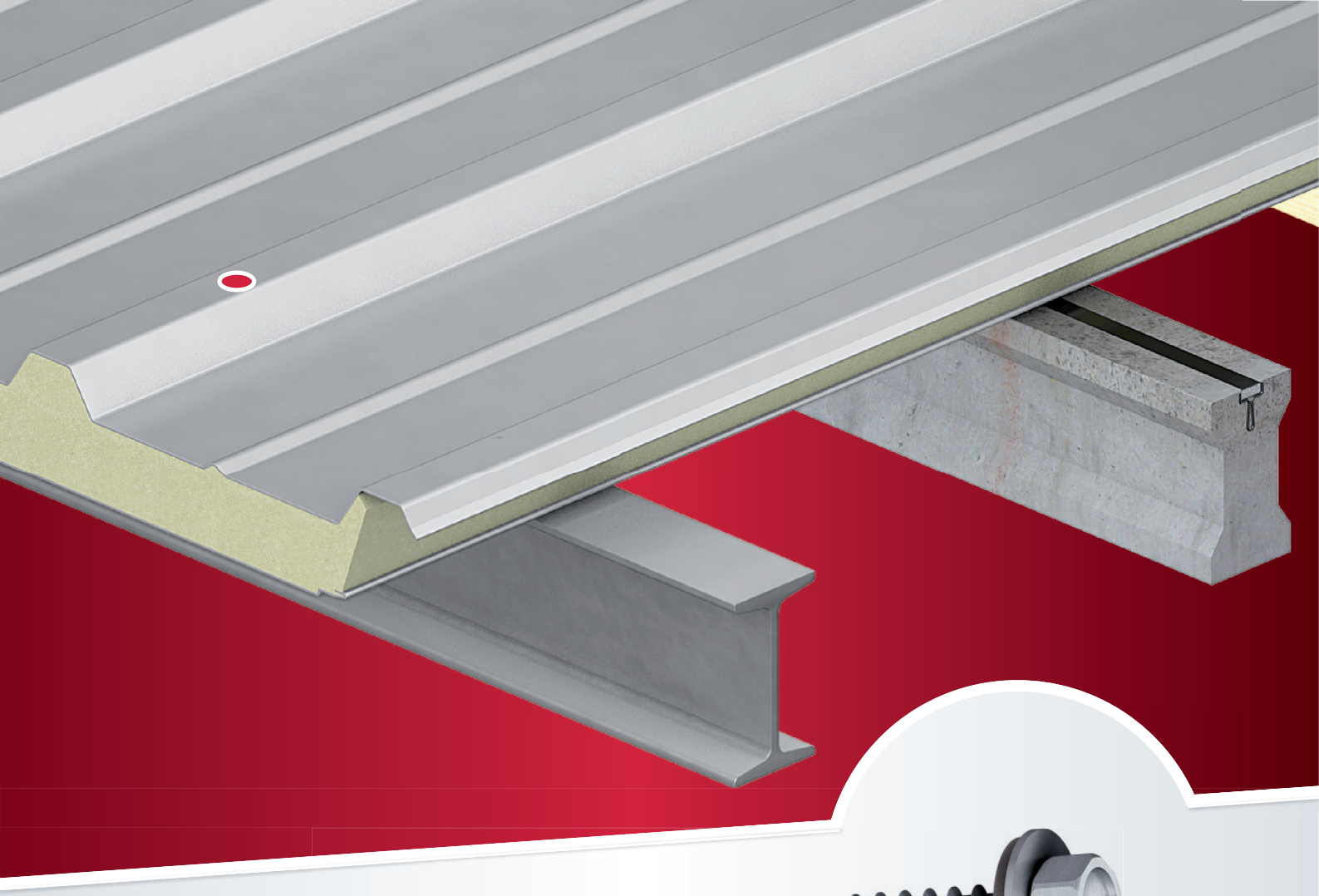
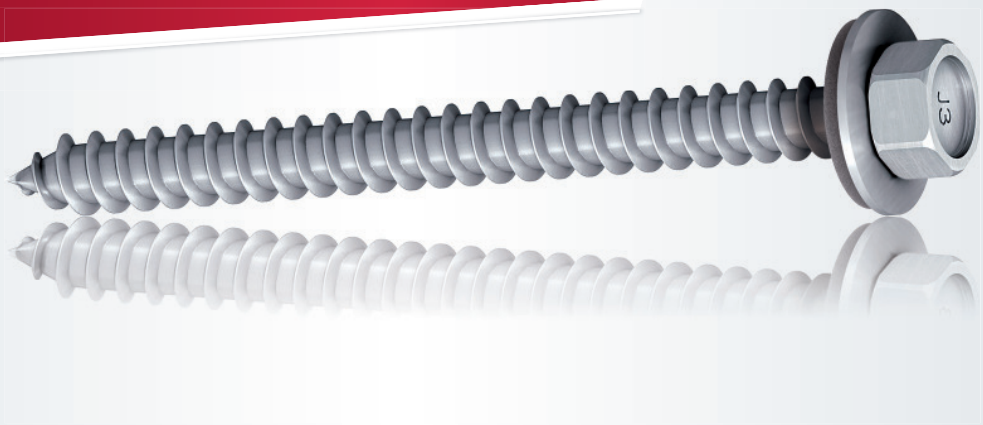




EJOT® self-tapping screw JA3-6.5

Fastening profiled steel sheet and sandwich panels
to timber substructure

EJOT®

www.ejot.es

EJOT® self-tapping screw JA3-6.5

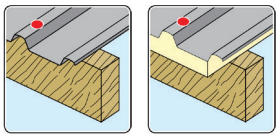
Length [mm]	For sandwich panels [mm]	Clamp thickness [mm]	PU	Price/100 [EUR]	Order description	Article number
Sealing washer E16, Ø 16 mm						
19	-	-	500		JA3-6.5x19-E16	3 113 111 311
25	-	-	500		JA3-6.5x25-E16	3 113 211 311
32	-	-	500		JA3-6.5x32-E16	3 113 311 311
38	-	-	500		JA3-6.5x38-E16	3 113 411 311
45	-	-	500		JA3-6.5x45-E16	3 113 511 311
50	-	-	250		JA3-6.5x50-E16	3 113 611 311
64	-	0 - 14	250		JA3-6.5x64-E16	3 113 811 311
75	-	0 - 25	100		JA3-6.5x75-E16	3 113 911 311
90	-	12 - 40	100		JA3-6.5x90-E16	3 114 111 311
100	20 - 45	22 - 50	100		JA3-6.5x100-E16	3 114 211 311
115	40 - 60	37 - 65	100		JA3-6.5x115-E16	3 114 311 311
125	55 - 70	47 - 75	100		JA3-6.5x125-E16	3 114 411 311
150	70 - 95	70 - 100	100		JA3-6.5x150-E16	3 114 611 311
175	90 - 120	90 - 125	100		JA3-6.5x175-E16	3 114 711 311
200	115 - 145	115 - 150	100		JA3-6.5x200-E16	3 114 811 311
230	140 - 175	140 - 180	100		JA3-6.5x230-E16	3 114 911 311
260	170 - 205	170 - 210	100		JA3-6.5x260-E16	3 110 911 311
290	200 - 235	200 - 240	100		JA3-6.5x290-E16	3 116 211 311
Sealing washer E22, Ø 22 mm						
19	-	-	500		JA3-6.5x19-E22	3 113 113 311
25	-	-	500		JA3-6.5x25-E22	3 113 213 311
32	-	-	200		JA3-6.5x32-E22	3 113 313 311
38	-	-	200		JA3-6.5x38-E22	3 113 413 311
45	-	-	250		JA3-6.5x45-E22	3 113 513 311
50	-	-	250		JA3-6.5x50-E22	3 113 613 311
64	-	0 - 14	200		JA3-6.5x64-E22	3 113 813 311
75	-	0 - 25	100		JA3-6.5x75-E22	3 113 913 311
90	-	12 - 40	100		JA3-6.5x90-E22	3 114 113 311
100	20 - 45	22 - 50	100		JA3-6.5x100-E22	3 114 213 311
115	40 - 60	37 - 65	100		JA3-6.5x115-E22	3 114 313 311
125	55 - 70	47 - 75	100		JA3-6.5x125-E22	3 114 413 311
150	70 - 95	70 - 100	100		JA3-6.5x150-E22	3 114 613 311
175	90 - 120	90 - 125	100		JA3-6.5x175-E22	3 114 713 311
200	115 - 145	115 - 150	100		JA3-6.5x200-E22	3 114 813 311
230	140 - 175	140 - 180	50		JA3-6.5x230-E22	3 114 913 311
260	170 - 205	170 - 210	50		JA3-6.5x260-E22	3 110 913 311
290	200 - 235	200 - 240	50		JA3-6.5x290-E22	3 116 213 311

AF3/8“

J3

EPD

Rostfrei



Application Range

- Fastening profiled steel sheet and sandwich panels to timber substructure
- Fastening profiled steel / aluminium sheet to ≤ 2 mm steel substructure
- Side lap stitching of profiled steel / aluminium sheet

Properties

- A2 stainless steel
- Stainless steel sealing washer
- Pre-assembled sealing washer

Technical Data	
Drive	Hexagon AF 3/8"
Ø screw	6.5 mm

WWW.AUSSCHREIBEN.DE

Minimum tensile strength	
Ø mm	kN
6.5	13.0

Minimum shear strength	
Ø mm	kN
6.5	10.0

Approval
ETA-10/0200
ETA-13/0177

Cross reference
Accessories
Self-drilling screw JT3-2-6.5
ORKAN storm washers
Metal screwdriver SCS 6.3
Drill hole chart

Note
See relevant annexes of European technical approvals at the following pages.

Please download complete European technical approvals at our website:

www.ejot.es

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Page 87 of European technical approval
ETA-10/0200 of 27 June 2013

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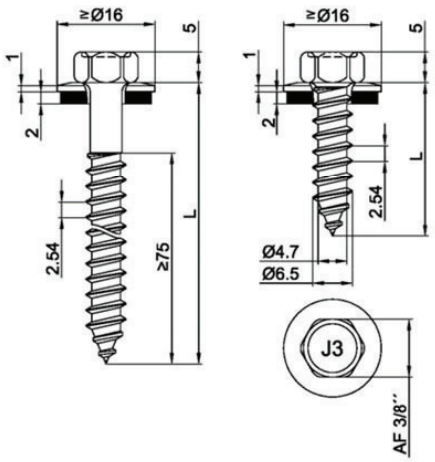

Materials

Fastener: stainless steel (1.4301) - EN 10088
Washer: stainless steel (1.4301) - EN 10088
Component I: S280GD, S320GD or S350GD - EN 10346
Component II: S235 - EN 10025-1
S280GD, S320GD or S350GD - EN 10346

Predrill diameter see table below

Timber substructures

performance determined with

$M_{y,Rk}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for l_{ef} ≥ 26,0 mm

$t_{N,II}$ [mm]	0,63		0,75		0,88		1,00		1,13		1,25		1,50		2,00		
d_{pd} [mm]	ø 3,5		ø 4,0		ø 4,5								ø 5,0		ø 5,3		
$M_{t,nom}$	3 Nm										5 Nm						
0,50	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
0,55	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
0,63	1,30	—	1,50	—	1,80	—	2,00	ac	2,30	ac	2,50	ac	2,90	ac	2,90	ac	2,90
0,75	1,40	—	1,60	—	1,90	—	2,20	ac	2,50	ac	2,70	ac	3,10	ac	3,10	ac	3,10
0,88	1,50	—	1,70	—	2,00	—	2,30	—	2,60	—	2,80	ac	3,20	ac	3,20	ac	3,20
1,00	1,50	—	1,80	—	2,10	—	2,50	—	2,80	—	3,10	—	3,60	—	3,60	—	3,60
1,13	1,60	—	1,80	—	2,20	—	2,60	—	2,90	—	3,20	—	3,80	—	3,80	—	3,80
1,25	1,60	—	1,90	—	2,30	—	2,70	—	3,00	—	3,30	—	4,00	—	4,00	—	4,00
1,50	1,60	—	1,90	—	2,40	—	2,80	—	3,20	—	3,50	—	4,00	—	4,00	—	4,00
1,75	1,60	—	1,90	—	2,40	—	2,80	—	3,20	—	3,50	—	4,00	—	4,00	—	4,00
2,00	1,60	—	1,90	—	2,40	—	2,80	—	3,20	—	3,50	—	4,00	—	4,00	—	4,00
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]																	bearing resistance of component I
0,50	0,49	—	0,59	—	0,70	—	0,76	ac	0,86	ac	0,97	ac	1,13	ac	1,13	ac	1,19
0,55	0,61	—	0,75	—	0,89	—	0,95	ac	1,09	ac	1,23	ac	1,43	ac	1,43	ac	1,50
0,63	0,90	—	1,10	—	1,30	—	1,40	ac	1,60	ac	1,80	ac	2,10	ac	2,10	ac	2,20
0,75	0,90	—	1,10	—	1,30	—	1,40	ac	1,60	ac	1,80	ac	2,10	ac	2,10	ac	2,80
0,88	0,90	—	1,10	—	1,30	—	1,40	—	1,60	—	1,80	ac	2,10	ac	2,10	ac	3,50
1,00	0,90	—	1,10	—	1,30	—	1,40	—	1,60	—	1,80	—	2,20	—	2,20	—	4,20
1,13	1,00	—	1,20	—	1,40	—	1,50	—	1,70	—	1,90	—	2,30	—	2,30	—	5,00
1,25	1,00	—	1,20	—	1,40	—	1,50	—	1,70	—	1,90	—	2,30	—	2,30	—	5,90
1,50	1,00	—	1,20	—	1,40	—	1,50	—	1,70	—	1,90	—	2,30	—	2,30	—	5,90
1,75	1,00	—	1,20	—	1,40	—	1,50	—	1,70	—	1,90	—	2,30	—	2,30	—	5,90
2,00	1,00	—	1,20	—	1,40	—	1,50	—	1,70	—	1,90	—	2,30	—	2,30	—	5,90
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]																	pull-through resistance of component I

The values listed above in dependence on the screw-in length l_{ef} are valid for k_{mod} = 0,90 and timber strength grade C24 (ρ_a = 350 kg/m³). For other combinations of k_{mod} and timber strength grades see section 4.2.2.

Self tapping screw	
JA3-6,5 x L with hexagon head and sealing washer ≥ Ø16 mm	**Annex 74**

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Page 88 of European technical approval
ETA-10/0200 of 27 June 2013

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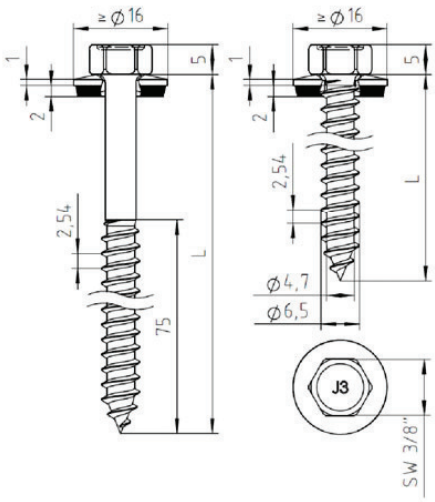

Materials

Fastener: stainless steel (1.4301 / 1.4567) - EN 10088
Washer: stainless steel (1.4301) - EN 10088
Component I: S280GD, S320GD or S350GD – EN 10346
Component II: structural timber – EN 14081

Predrill diameter see table below

Timber substructures

performance determined with

$M_{y,Rk}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for $l_{ef} \geq 26$ mm

l_g =	26	31	36	41	46	51	56	61	66	71	76		
d_{pd} [mm]	Ø 4,5 mm												
$M_{t,nom}$ =	—												
$V_{R,k}$ for $t_{N,I}$ = 0,50	—	—	—	—	—	—	—	—	—	—	—	—	bearing resistance of component I
0,55	—	—	—	—	—	—	—	—	—	—	—	—	
0,63	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	2,90	
0,75	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	3,10	
0,88	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	3,20	
1,00	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	3,60	
1,13	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	3,80	
1,25	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	4,00	
1,50	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	4,00	
1,75	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	4,00	
2,00	2,04	2,10	2,17	2,23	2,29	2,35	2,42	2,48	2,54	2,60	2,67	4,00	
$N_{R,k}$ for $t_{N,I}$ = 0,50	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	pull-trough resistance of component I
0,55	1,30	1,50	1,50	1,50	1,50	1,50	1,50	1,50	1,50	1,50	1,50	1,50	
0,63	1,30	1,56	1,81	2,06	2,20	2,20	2,20	2,20	2,20	2,20	2,20	2,20	
0,75	1,30	1,56	1,81	2,06	2,31	2,56	2,80	2,80	2,80	2,80	2,80	2,80	
0,88	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,50	3,50	3,50	
1,00	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	4,20	
1,13	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	5,00	
1,25	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	5,90	
1,50	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	5,90	
1,75	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	5,90	
2,00	1,30	1,56	1,81	2,06	2,31	2,56	2,81	3,06	3,31	3,56	3,81	5,90	

The values listed above in dependence on the screw-in length l_g are valid for k_{mod} = 0,90 and timber strength grade C24 (ρ_k = 350 kg/m³). For other values of k_{mod} and timber strength grades see section 4.2.2.

Self tapping screw	**Annex 75**
JA3-6,5 x L with hexagon head and sealing washer ≥ Ø 16 mm	

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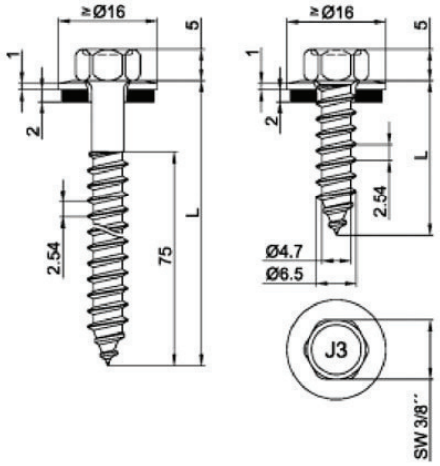

Materials

Fastener: stainless steel (1.4301 / 1.4567) – EN 10088
Washer: stainless steel (1.4301) – EN 10088 with vulcanised EPDM seal
Component I: aluminium alloy with $R_{m,min}$ = 165 N/mm² – EN 573
Component II: aluminium alloy with $R_{m,min}$ = 165 N/mm² – EN 573 timber – EN 14081

Pre-drill diameter see table

Timber substructures

for timber substructures following performance were determined

$M_{y,k}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for l_{eff} ≥ 32,5 mm

$t_{N,II}$ =	0,50	0,70	0,90	1,00	1,20	1,50	2,00	2,50	3,00	
d_{pd} =	Ø 4,0		Ø 4,5						Ø 5,0	
$M_{t,nom}$ =	—									
$V_{R,k}$ for $t_{N,I}$ = 0,50	0,24 -	0,40 -	0,57 -	0,65 -	0,82 -	0,92 ac	0,92 ac	0,92 abcd	0,92 abcd	0,92
0,60	0,24 -	0,40 -	0,57 -	0,65 -	0,82 -	1,00 -	1,15 ac	1,15 ac	1,15 ac	1,15
0,70	0,24 -	0,40 -	0,57 -	0,65 -	0,82 -	1,07 -	1,38 -	1,38 ac	1,38 ac	1,38
0,80	0,24 -	0,40 -	0,57 -	0,65 -	0,82 -	1,15 -	1,46 -	1,61 -	1,61 ac	1,61
0,90	0,24 -	0,40 -	0,57 -	0,65 -	0,82 -	1,27 -	1,61 -	1,77 -	1,84 -	1,84
1,00	0,24 -	0,40 -	0,57 -	0,67 -	0,82 -	1,38 -	1,77 -	1,92 -	2,07 -	2,07
1,20	0,24 -	0,40 -	0,57 -	0,67 -	0,88 -	1,61 -	1,84 -	2,15 -	2,38 -	2,38
1,50	0,24 -	0,40 -	0,57 -	0,67 -	0,88 -	2,15 -	2,30 -	2,53 -	2,76 -	2,76
2,00	0,24 -	0,40 -	0,57 -	0,67 -	0,88 -	2,15 -	2,30 -	2,53 -	2,76 -	2,76
$N_{R,II,k}$ =	-	-	0,36	0,42	0,55	0,77	1,23	1,77	2,38	

$V_{R,k}$ for $t_{N,I}$ = failure of component I (bearing)
$N_{R,II,k}$ = failure of component II see chapter 4.2.2

Pull-through resistance of component I according to EN 1999-1-4, chapter 8.3.3.1 or specifications of the manufacturer of the aluminium structural sheeting.
The values indicated above, depending on the screw depth l_g, shall apply to k_{mod} = 0,90 and the timber strength class C24 (ρ_k = 350 kg / m³). For other values of k_{mod} and strength classes see chapter 4.2.2
Timber substructures (component II): predrilling the holes with Ø 4,80 mm is necessary.

Self-tapping screw

JA3-6,5xL-E16
With hexagon head and seal washer ≥ Ø 16,0 mm

Annex 76

Page 90 of European technical approval
ETA-10/0200 of 27 June 2013

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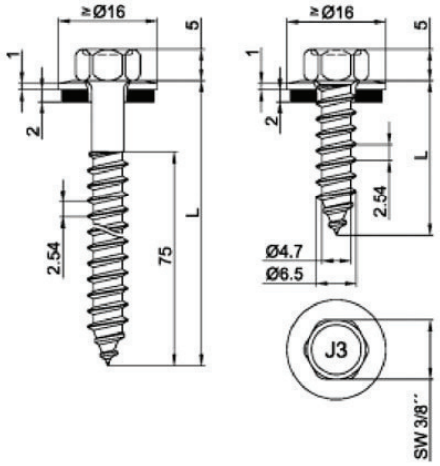

Materials

Fastener: stainless steel (1.4301 / 1.4567) – EN 10088
Washer: stainless steel (1.4301) – EN 10088 with vulcanised EPDM seal
Component I: aluminium alloy with $R_{m,min}$ = 215 N/mm² – EN 573
Component II: aluminium alloy with $R_{m,min}$ = 215 N/mm² – EN 573 timber – EN 14081

Pre-drill diameter: see table

Timber substructures

for timber substructures following performance were determined

$M_{y,k}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for l_{eff} ≥ 32,5 mm

$t_{N,II}$ =	0,50	0,70	0,90	1,00	1,20	1,50	2,00	2,50	3,00	
d_{pd} =	Ø 4,0		Ø 4,5						Ø 5,0	
$M_{t,nom}$ =	—									
$V_{R,k}$ for $t_{N,I}$ = 0,50	0,31 -	0,53 -	0,74 -	0,85 -	1,06 -	1,20 ac	1,20 ac	1,20 abcd	1,20 abcd	1,20
0,60	0,31 -	0,53 -	0,74 -	0,85 -	1,06 -	1,30 -	1,50 ac	1,50 ac	1,50 ac	1,50
0,70	0,31 -	0,53 -	0,74 -	0,85 -	1,06 -	1,40 -	1,80 -	1,80 ac	1,80 ac	1,80
0,80	0,31 -	0,53 -	0,74 -	0,85 -	1,06 -	1,50 -	1,90 -	2,10 -	2,10 ac	2,10
0,90	0,31 -	0,53 -	0,75 -	0,85 -	1,06 -	1,65 -	2,10 -	2,30 -	2,40 -	2,40
1,00	0,31 -	0,53 -	0,75 -	0,88 -	1,06 -	1,80 -	2,30 -	2,50 -	2,70 -	2,70
1,20	0,31 -	0,53 -	0,75 -	0,88 -	1,15 -	2,10 -	2,40 -	2,80 -	3,10 -	3,10
1,50	0,31 -	0,53 -	0,75 -	0,88 -	1,15 -	2,80 -	3,00 -	3,30 -	3,60 -	3,60
2,00	0,31 -	0,53 -	0,75 -	0,88 -	1,15 -	2,80 -	3,00 -	3,30 -	3,60 -	3,60
										failure of component I (bearing)
$N_{R,II,k}$ =	-	-	0,47	0,55	0,71	1,00	1,60	2,30	3,10	failure of component II see chapter 4.2.2

Pull-through resistance of component I according to EN 1999-1-4, chapter 8.3.3.1 or specifications of the manufacturer of the aluminium structural sheeting.
The values indicated above, depending on the screw depth l_g, shall apply to k_{mod} = 0,90 and the timber strength class C24 (ρ_k = 350 kg / m³). For other values of k_{mod} and strength classes see chapter 4.2.2
Timber substructures (component II): predrilling the holes with Ø 4,80 mm is necessary.

Self-tapping screw	
JA3-6,5xL-E16 With hexagon head and seal washer ≥ Ø 16,0 mm	**Annex 77**

Page 91 of European technical approval
ETA-10/0200 of 27 June 2013

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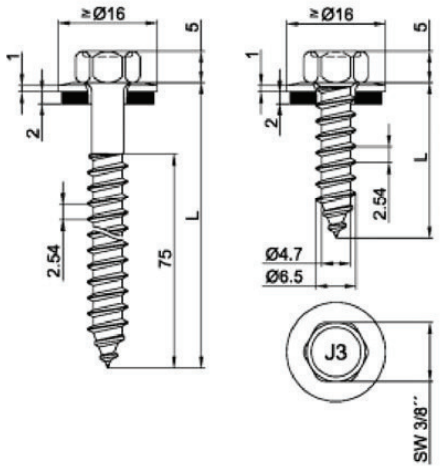

Materials

Fastener: stainless steel (1.4301 7 1.4567) – EN 10088

Washer: stainless steel (1.4301) – EN 10088
with vulcanised EPDM seal

Component I: aluminium alloy
with $R_{m,min}$ = 165 N/mm² – EN 573

Component II: S235 – EN 10025-1
S280GD, S320GD – EN 10346
timber – EN 14081

Pre-drill diameter see table

Timber substructures

for timber substructures following performance were determined

$M_{y,k}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for l_{eff} ≥ 32,5 mm

$t_{N,II}$ =	0,63	0,75	0,88	1,00	1,25	1,50	2,00	2,50	3,00	
d_{pd} =	Ø 3,5	Ø 4,0	Ø 4,5			Ø 5,0	Ø 5,3			
$M_{t,nom}$ =	—									
$V_{R,k}$ for $t_{N,I}$ = 0,50	0,35 -	0,44 -	0,55 -	0,65 -	0,86 -	0,92 ac	0,92 ac	0,92 abcd	0,92 abcd	0,92
0,60	0,35 -	0,44 -	0,55 -	0,65 -	0,86 -	1,00 -	1,15 ac	1,15 ac	1,15 ac	1,15
0,70	0,35 -	0,44 -	0,55 -	0,65 -	0,86 -	1,07 -	1,38 -	1,38 ac	1,38 ac	1,38
0,80	0,35 -	0,44 -	0,55 -	0,65 -	0,86 -	1,15 -	1,46 -	1,61 -	1,61 ac	1,61
0,90	0,35 -	0,44 -	0,56 -	0,65 -	0,86 -	1,27 -	1,61 -	1,77 -	1,84 -	1,84
1,00	0,35 -	0,44 -	0,56 -	0,67 -	0,86 -	1,38 -	1,77 -	1,92 -	2,07 -	2,07
1,20	0,35 -	0,44 -	0,56 -	0,67 -	0,92 -	1,61 -	1,84 -	2,15 -	2,38 -	2,38
1,50	0,35 -	0,44 -	0,56 -	0,67 -	0,94 -	2,15 -	2,30 -	2,53 -	2,76 -	2,76
2,00	0,35 -	0,44 -	0,56 -	0,67 -	0,94 -	2,15 -	2,30 -	2,53 -	2,76 -	2,76
$N_{R,II,k}$ =	1,00	1,20	1,40	1,50	1,90	2,30	2,30	2,30	2,30	

$V_{R,k}$ for $t_{N,I}$ = failure of component I (bearing)

$N_{R,II,k}$ = failure of component II see chapter 4.2.2

Pull-through resistance of component I according to EN 1999-1-4, chapter 8.3.3.1 or specifications of the manufacturer of the aluminium structural sheeting.
The values indicated above, depending on the screw depth l_g, shall apply to k_{mod} = 0,90 and the timber strength class C24 (ρ_k = 350 kg / m³). For other values of k_{mod} and strength classes see chapter 4.2.2
Timber substructures (component II): predrilling the holes with Ø 4,80 mm is necessary.

Self-tapping screw	
JA3-6,5xL-E16 With hexagon head and seal washer ≥ Ø 16,0 mm	**Annex 78**

Z56764.13 8.06.02-186/12

Page 92 of European technical approval
ETA-10/0200 of 27 June 2013

English translation prepared by DIBt

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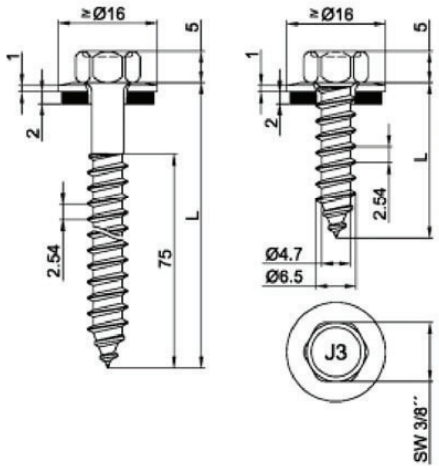

Materials

Fastener: stainless steel (1.4301 / 1.4567) – EN 10088
Washer: stainless steel (1.4301) – EN 10088 with vulcanised EPDM seal
Component I: aluminium alloy with $R_{m,min}$ = 215 N/mm² – EN 573
Component II: S235 – EN 10025-1
S280GD, S320GD – EN 10346
timber – EN 14081

Pre-drill diameter see table

Timber substructures

for timber substructures following performance were determined

$M_{y,k}$ = 9,742 Nm
$f_{ax,k}$ = 8,575 N/mm² for l_{eff} ≥ 32,5 mm

$t_{N,II}$ =	0,63	0,75	0,88	1,00	1,25	1,50	2,00	2,50	3,00	
d_{pd} =	Ø 3,5	Ø 4,0	Ø 4,5			Ø 5,0	Ø 5,3			
$M_{t,nom}$ =	—									
$V_{R,k}$ for $t_{N,I}$ = 0,50	0,45 -	0,58 -	0,72 -	0,85 -	1,12 -	1,20 ac	1,20 ac	1,20 abcd	1,20 abcd	1,20
0,60	0,45 -	0,58 -	0,72 -	0,85 -	1,12 -	1,30 -	1,50 ac	1,50 ac	1,50 ac	1,50
0,70	0,45 -	0,58 -	0,72 -	0,85 -	1,12 -	1,40 -	1,80 -	1,80 ac	1,80 ac	1,80
0,80	0,45 -	0,58 -	0,72 -	0,85 -	1,12 -	1,50 -	1,90 -	2,10 -	2,10 ac	2,10
0,90	0,45 -	0,58 -	0,72 -	0,85 -	1,12 -	1,65 -	2,10 -	2,30 -	2,40 -	2,40
1,00	0,45 -	0,58 -	0,72 -	0,88 -	1,12 -	1,80 -	2,30 -	2,50 -	2,70 -	2,70
1,20	0,45 -	0,58 -	0,72 -	0,88 -	1,20 -	2,10 -	2,40 -	2,80 -	3,10 -	3,10
1,50	0,45 -	0,58 -	0,72 -	0,88 -	1,23 -	2,80 -	3,00 -	3,30 -	3,60 -	3,60
2,00	0,45 -	0,58 -	0,72 -	0,88 -	1,23 -	2,80 -	3,00 -	3,30 -	3,60 -	3,60
$N_{R,II,k}$ =	1,00	1,20	1,40	1,50	1,90	2,30	2,30	2,30	2,30	

failure of component I (bearing)

failure of component II see chapter 4.2.2

Pull-through resistance of component I according to EN 1999-1-4, chapter 8.3.3.1 or specifications of the manufacturer of the aluminium structural sheeting.
The values indicated above, depending on the screw depth l_g, shall apply to k_{mod} = 0,90 and the timber strength class C24 (ρ_k = 350 kg / m³). For other values of k_{mod} and strength classes see chapter 4.2.2
Timber substructures (component II): predrilling the holes with Ø 4,80 mm is necessary.

Self-tapping screw	
JA3-6,5xL-E16 With hexagon head and seal washer ≥ Ø 16,0 mm	**Annex 79**

Z56765.13 8.06.02-186/12

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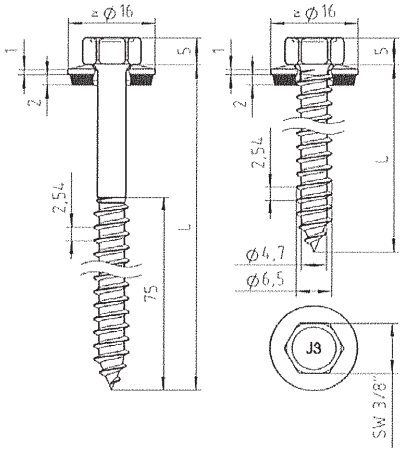

Materials:

Fastener: stainless steel (1.4301) – EN 10088
Washer: stainless steel (1.4301) – EN 10088
Component I: S280GD – EN 10346
Component II: structural timber – EN 14081

Predrill diameter 4,5 mm

Timber supporting structures:

performance determined with

$M_{y,Rk}$ = 9,742 Nm
$f_{ax,k}$ = 11,080 N/mm² für $l_{ef} \geq 50$ mm

t_{N1}, t_{N2}, d, D [mm]		l_g [mm] 50	53	55	58	60	63	65	68	70	73	75		
$V_{R,k}$ [kN]	0,40	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	$V_{R,k,I}$ [kN]
	0,50	1,10	1,10	1,10	1,10	1,10	1,10	1,10	1,10	1,10	1,10	1,10	1,10	
	0,55	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	
	0,63	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	
	0,75	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	
	0,88	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	
	1,00	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	
$N_{R,k}$ [kN]	0,40	1,24	1,24	1,24	1,24	1,24	1,24	1,24	1,24	1,24	1,24	1,24	1,24	$N_{R,k,I}$ [kN]
	0,50	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	
	0,55	2,30	2,30	2,30	2,30	2,30	2,30	2,30	2,30	2,30	2,30	2,30	2,30	
	0,63	2,80	2,80	2,80	2,80	2,80	2,80	2,80	2,80	2,80	2,80	2,80	2,80	
	0,75	3,24	3,40	3,56	3,60	3,60	3,60	3,60	3,60	3,60	3,60	3,60	3,60	
	0,88	3,24	3,40	3,56	3,73	3,80	3,80	3,80	3,80	3,80	3,80	3,80	3,80	
	1,00	3,24	3,40	3,56	3,73	3,89	4,00	4,00	4,00	4,00	4,00	4,00	4,00	
max u [mm]	30	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	max u [mm]
	40	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	
	50	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	
	60	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	
	70	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	
	80	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	
	100	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
	120	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
	≥ 120	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
$M_{t,nom}$ [Nm]														

The values listed above in dependance on the screw-in lengh in length l_g are valid for k_{mod} = 0,90 and timber strength grade C24 (ρ_k = 350 kg/m³). For other values of k_{mod} and timber strength grades see section 4.2.2.

Self tapping screw	Annex 18
EJOT® JA3-6,5 x L with sealing wahser ≥ Ø 16 mm	

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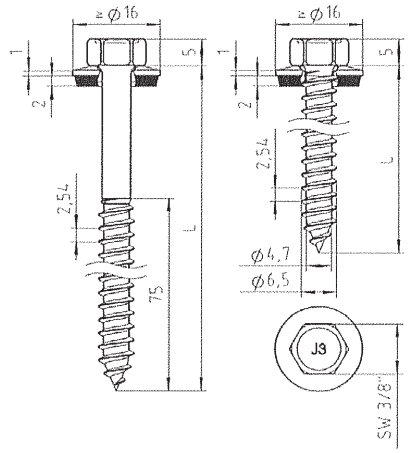
Deutsches Institut für Bautechnik



Materials:

Fastener: stainless steel (1.4301) – EN 10088
Washer: stainless steel (1.4301) – EN 10088
Component I: S320GD or S350GD – EN 10346
Component II: structural timber – EN 14081

Predrill diameter 4,5 mm

Timber supporting structures:

performance determined with

$M_{y,Rk}$ = 9,742 Nm
$f_{ax,k}$ = 11,080 N/mm² für $l_{ef} \geq 50$ mm

t_{N1}, t_{N2}, d, D [mm]		l_g [mm] 50	53	56	59	62	65	68	71	74	77	80		
$V_{R,k}$ [kN]	0,40	1,11	1,11	1,11	1,11	1,11	1,11	1,11	1,11	1,11	1,11	1,11	1,11	$V_{R,k,I}$ [kN]
	0,50	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	
	0,55	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	1,30	
	0,63	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	
	0,75	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	
	0,88	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	
	1,00	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	
$N_{R,k}$ [kN]	0,40	1,35	1,35	1,35	1,35	1,35	1,35	1,35	1,35	1,35	1,35	1,35	1,35	$N_{R,k,I}$ [kN]
	0,50	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	2,00	
	0,55	2,50	2,50	2,50	2,50	2,50	2,50	2,50	2,50	2,50	2,50	2,50	2,50	
	0,63	3,00	3,00	3,00	3,00	3,00	3,00	3,00	3,00	3,00	3,00	3,00	3,00	
	0,75	3,24	3,40	3,56	3,73	3,89	3,90	3,90	3,90	3,90	3,90	3,90	3,90	
	0,88	3,24	3,40	3,56	3,73	3,89	4,05	4,10	4,10	4,10	4,10	4,10	4,10	
	1,00	3,24	3,40	3,56	3,73	3,89	4,05	4,21	4,30	4,30	4,30	4,30	4,30	
max u [mm]	30	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	max u [mm]
	40	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	
	50	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	8,0	
	60	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	
	70	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	
	80	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	15,0	
	100	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
	120	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
	≥ 140	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	20,0	
$M_{t,nom}$ [Nm]														

The values listed above in dependance on the screw-in lengh in length l_g are valid for k_{mod} = 0,90 and timber strength grade C24 (ρ_k = 350 kg/m³). For other values of k_{mod} and timber strength grades see section 4.2.2.

Self tapping screw	Annex 19
EJOT® JA3-6,5 x L with sealing wahser ≥ Ø 16 mm	

Z36918.13 8.06.02-210/10